



# BETTER SOLUTIONS

TECHNICAL DATA SHEET

## InJet® 388 TWIN CRRD

*Sausage dog*



**InJet®**



**CHAMBER**

- ★★★ **STENCIL, MISPRINT, SQUEEGEE** cleaning
- ★★★ **PUMPRINT** cleaning
- ★★★ **PCB** cleaning



## GENERAL INFORMATION

**The InJet 388 series cleaning systems represent unique vertical Spray-In-Air technology developed and manufactured by DCT.**

The vertically installed Spray-In-Air device minimizes the shadowing effect commonly seen in horizontal cleaners, and maximizes the efficiency of the cleaning process as the cleaning fluid is sprayed directly onto the cleaned component.



*Depending on your cleaning requirements, the DCT project manager, in collaboration with a local distributor, will advise you on a suitable water-based cleaning fluid and the correct setup of the entire process.*

The **InJet® 388 TWIN CRRD** *"Sausage dog"* including 100% closed loop with processes of cleaning, pre-rinsing, final rinsing, and drying technologies. All of the processes are fully automated, and take place in 3 process chambers.

Cleaning takes place in the first inlet chamber, after which the cleaned part is automatically transported to the central passage chamber where the first rinsing process takes place. The third, and last, outlet chamber is designed for the final rinsing and the drying process.

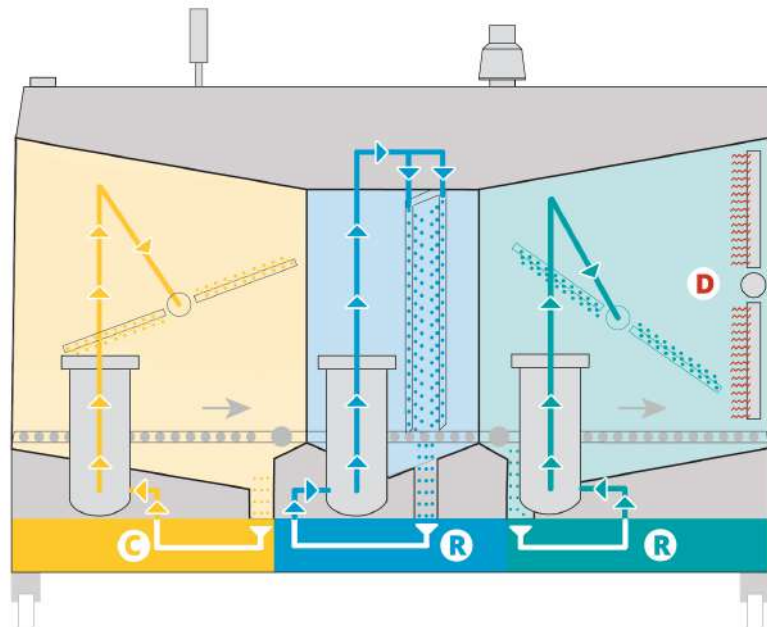
Both chambers (inlet and outlet) can be used simultaneously, which increases system capacity and reduces cross-contamination compared to single-chamber systems.

The **InJet® 388 TWIN CRRD** *"Sausage dog"* is developed primarily for high-capacity and precision PCBA. The cleaning system can also be used for the high-capacity removal of solder pastes and SMT adhesives from stencils, PumPrints, squeegees and misprints.



## 4 INDIVIDUAL PROCESSES

- C** CLEANING
- R** PRE-RINSING
- R** RINSING
- D** DRYING



## CLEANING PARAMETRES

Application name	Recommended application	Recommended temperature		Total cleaning process time	Capacity per 8 hours
Stencil, misprint, squeegee	★★★	20 – 40°C	68 – 104 °F	18 min.	48
PumPrint	★★★	40 – 55°C	104 – 131 °F	18 min.	48
PCB	★★★	35 – 55°C	95 – 131 °F	30 min.	768 *

LEGEND: ★★★ highly recommended    ★★ recommended    ★ applicable

\* PCB eurocards / per 8 hours (calculated for dimension of 100 x 160 mm / 3.94 x 6.3 in)

\*\* Parts in soldering palette / per 8 hours (320 x 500 x 50 mm / 12,6 x 19,7 x 1,97 in)

\*\*\* Stencils, pumpprints larger than 736 x 736 mm / 29 x 29 in



## TECHNICAL PARAMETERS

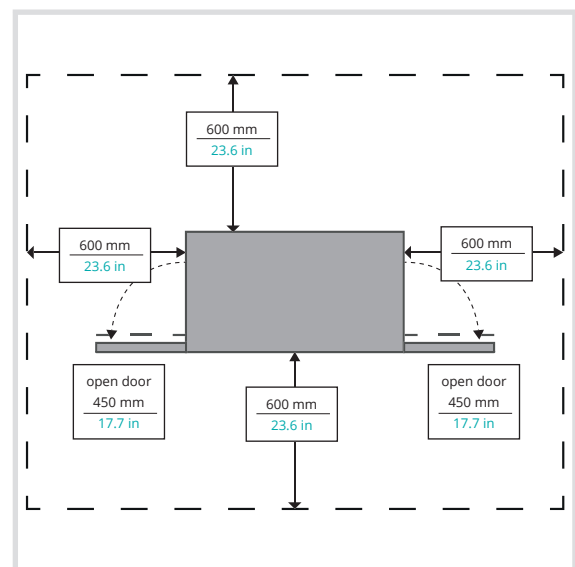
	<i>metric units</i>	<i>imperial units</i>
Dimensions (w x l x h)	1200 x 2500 x 2150* mm	47.2 x 98.4 x 84.6* in
Weight	800 kg	1764 lbs
Ø energy consumption per cycle	1,54 kWh	1.54 kWh
Cleaning and rinsing fluid consumption per cycle	0,05 – 0,3 l	0.01 – 0.08 gal
Compressed air consumption per cycle	1 l / 5 Bar	0.26 gal / 72.5 PSI
Max. dimensions of the cleaned parts	100 x 810 x 740 mm	3.93 x 31.89 x 29.13 in
Exchangeable mechanical filter of cleaning and rinsing fluid	5 – 200 µm	5 – 200 µm
Spraying pressure / 45°C / 113°F	2,3 Bar	33.36 PSI
Range pressure – cleaning / 45°C/ 113°F	0,7 – 3 Bar**	10.15 – 45.51 PSI
Range pressure – pre rinsing / 45°C / 113°F	0,8 – 2 Bar**	11.6 – 29.1 PSI
Range pressure – rinsing / 45°C / 113°F	0,1 – 2,8 Bar**	1.45 – 40.61 PSI
Cleaning fluid flow rate	200 l / min	33 gal / min
Temperature range setting of the cleaning and rinsing fluid	From ambient temperature to 60°C	From ambient temperature to 140°F
Conductivity range settings of the rinsing fluid in the tanks.	0 – 2000 µS/cm * optional	0 – 2000 µS/cm * optional
Temperature range setting of the drying	From ambient temperature to 80°C	From ambient temperature to 176°F
Noise level	< 70 dB	< 70 dB
Device control	PLC + 8,4" touchscreen	PLC + 8.4" touchscreen
Volume of the storage tanks	80 l	21.1 gal

\* Maximum dimension in operation condition

\*\* Values may vary depending on equipment (filters, pumps)



**DIMENSIONS**



**MINIMUM SERVICE SPACE  
AROUND THE MACHINE**

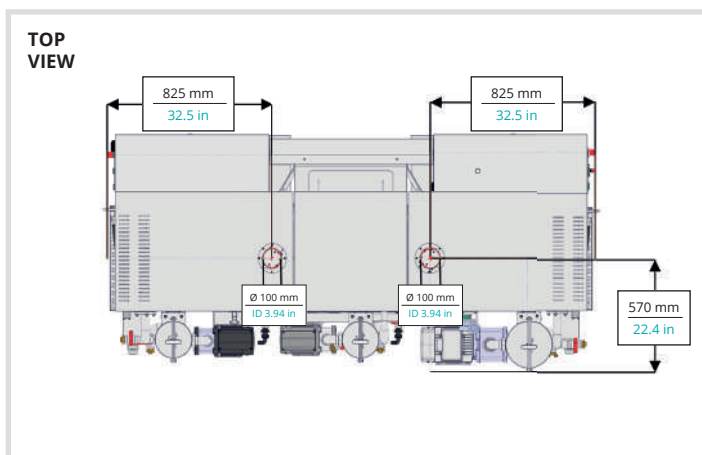
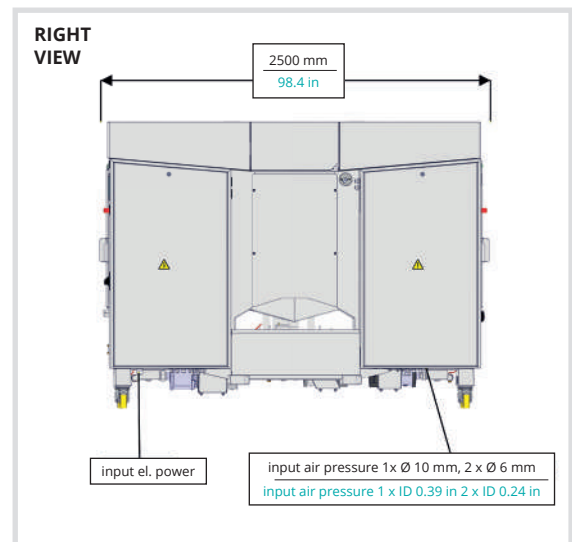
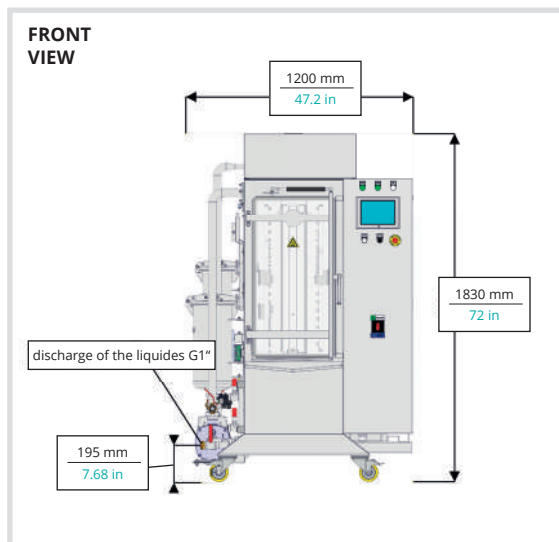


## INSTALLATION REQUIREMENTS

	<i>metric units</i>	<i>imperial units</i>
Power supply	400V, 32A, 50Hz (3+N+PE)	UL 400V, 32A, 60Hz* (3+N+PE)
Pmax	16 kW	16 kW
Compressed air connection	Pipe Ø 6 mm and Ø 10 mm	Pipe ID 0.24 and ID 0.39
Recommended working pressure	4,5 – 6 Bar	65.25 – 87 PSI
Compressed air quality	3. Class **	3. Class **
Exhaust pipe diameter	2 x Ø 100 mm	2 x ID 3.94 in
Exhaust pipe capacity	580 m³/h	20450 ft³/h
Air consumption - air knife	37 m³/h	1305 ft³/h
Minimum liquid for first run	3 x 75 l	3 x 19.8 gal
Service space required around the device	600 mm	23.6 in

\* When using frequency convertor

\*\* According to the norm ISO 8573-1







## STANDARD HARDWARE EQUIPMENT

3 process chamber – fully automated solution
100% closed loop fluid system
2 arm rotation - electric powered - cleaning
2 arm rotation - fluid powered - rinsing
Cleaning and rinsing fluid heating
High-capacity mechanical filtration on all cycles
2 hot air blowers – drying
Chimney flap – electronically controlled
Pneumatic door lock
Emergency stop button
Manipulation wheels – lockable
PLC controller + 8,4" touchscreen display
Spare parts (base kit)



## STANDARD SOFTWARE EQUIPMENT

Electronic monitoring of fluid level
Electronic monitoring of fluid pressure
Electronic process cycle counter
3 levels of logging – operator, maintenance, engineer
Spraying fluid pressure – continuous measurement
Standard software language mutation – CZ, ENG
Liquid and filter replacement notification – cycle counting
Possibility of 5 programs – setting option
Smart warning – low or high pressure level
Smart warning – low fluid level



## OPTIONAL HARDWARE EQUIPMENT

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Common fluids draining – manual control

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Automatic fluids refilling (without pump)

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Automatic fluids discharging (without pump)

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Tanker 200 and 400 l – cleaning and rinsing fluid

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Filtration 2PR sandwich – integrated

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Electronically continuous level measurement

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Air Knife - swinging – drying chamber

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Air Knife – static – clean chamber

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Walkable platform

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Conductivity measurement – rinse 0 – 2000 µS – blocking optional

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Other optional equipment - the complete list of optional accessories will provide you DCT or the local distributor.



## OPTIONAL SOFTWARE EQUIPMENT

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SW for CVA calculation (android, machine)

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Adjustable timer of cleaning fluid heating

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Upgrade machine for PROTON

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Language mutation (CZE, ENG, GER, POL, CHI, RUS, ITA, SPA, MAY, HUN)

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ONLINE access to cleaning device

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## OPTIONAL ACCESSORY – FRAMES AND OTHERS

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Mechanical carrier frame – PCB

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Mechanical carrier frame – frameless stencils

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Mechanical carrier frame – frame stencils

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Mechanical carrier frame – VectorGuard stencils

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Mechanical carrier frame – squeegees

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## OPTIONAL TRACEABILITY

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Traceability OFF line, CSV to SD card

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Traceability OFF line, Reader, CSV to SD card

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Traceability ON line, PC WIN, file

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Traceability ON line, PC WIN, READER, file

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Traceability ON line, PC WIN, OPC Server CD, no file

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Traceability ON line, PC WIN, READER, OPC Server CD, no file

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## DCT QUALITY

**All of the InJet®, AirJet® and Sonix® cleaning systems developed by DCT are characterised by the highest quality on the market, high reliability, ease of use, simple maintenance, an extremely long lifespan, and the longest warranty on the cleaning system market.**

These afore-mentioned benefits are achieved by the **precise manual production** of the machines in the Czech Republic, and thanks to the superior quality of the used materials and components.

Cleaning systems boast a **unique all-stainless-steel construction**, which is welded manually from AISI 304 and AISI 316 stainless steel and then chemically passivated.

The cleaning systems are designed and manufactured with a focus on **ease of use** by operators, **simple maintenance**, and **smart process parameter setting**. They are equipped with industrial PLC IDEC, a well arranged colour touch display with 3-level access (operator, maintenance, engineer), and with 5 adjustable cleaning programmes as standard.

The device **automatically and permanently checks** all **processes, operating fluid levels** and **process temperatures**, and also gives timely notification of the need to replace individual consumables or fluids.

**Monitoring of the cleaning process history**, whether offline or online, is ensured by an optional traceability function.

A wide range of **standard hardware** and **software equipment** is available for every cleaning system. However, DCT also excels by its **flexibility when resolving non-standard** machines and their accessories.

**Our machines, together with our cleaning fluids and local application and technical support, bring you a long-term reliable, powerful and stable cleaning process, even under the most demanding continuous operation conditions.**

With all its cleaning systems, DCT offers a **wide range of hardware and software equipment**, special frames with hitches for the parts you want to clean, and countless variants in addition to the basic process monitoring options which use traceability.



*For more information, a list of options and a selection of suitable equipment, please contact a DCT specialist in your country or the manufacturer directly.*

### STAINLESS STEEL DESIGN:

- main support frame
- storage tanks
- process chambers
- fluid and air distribution systems
- spray arms and nozzles
- mechanical high-capacity filters
- process chamber door frame and handle
- external shielding
- active filters for rinsing DI water



Date of issue: **7/2021**

**InJet® is a registration trademark** of DCT Czech s.r.o.

DCT Czech s.r.o., Tovární 85, 679 21 Černá Hora, Czech republic  
e-mail: [info@dct.cleaning](mailto:info@dct.cleaning), [www.dct.cleaning](http://www.dct.cleaning)